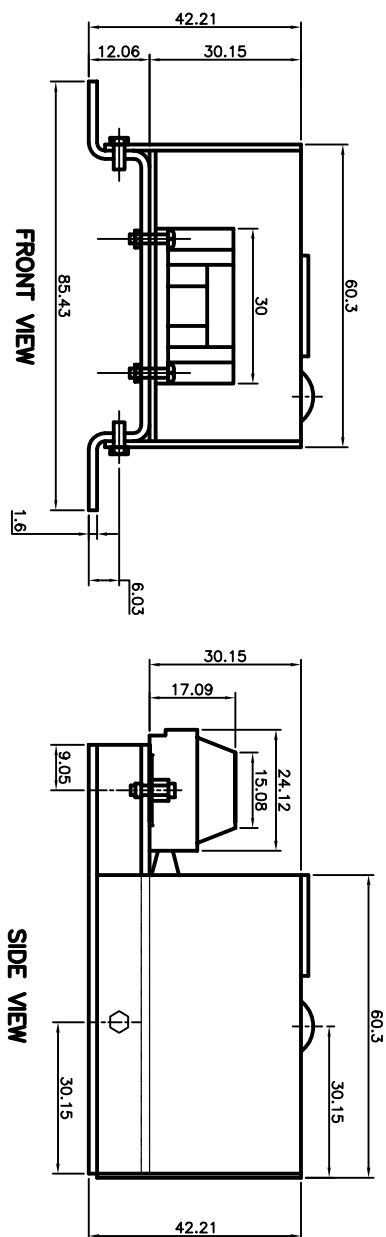
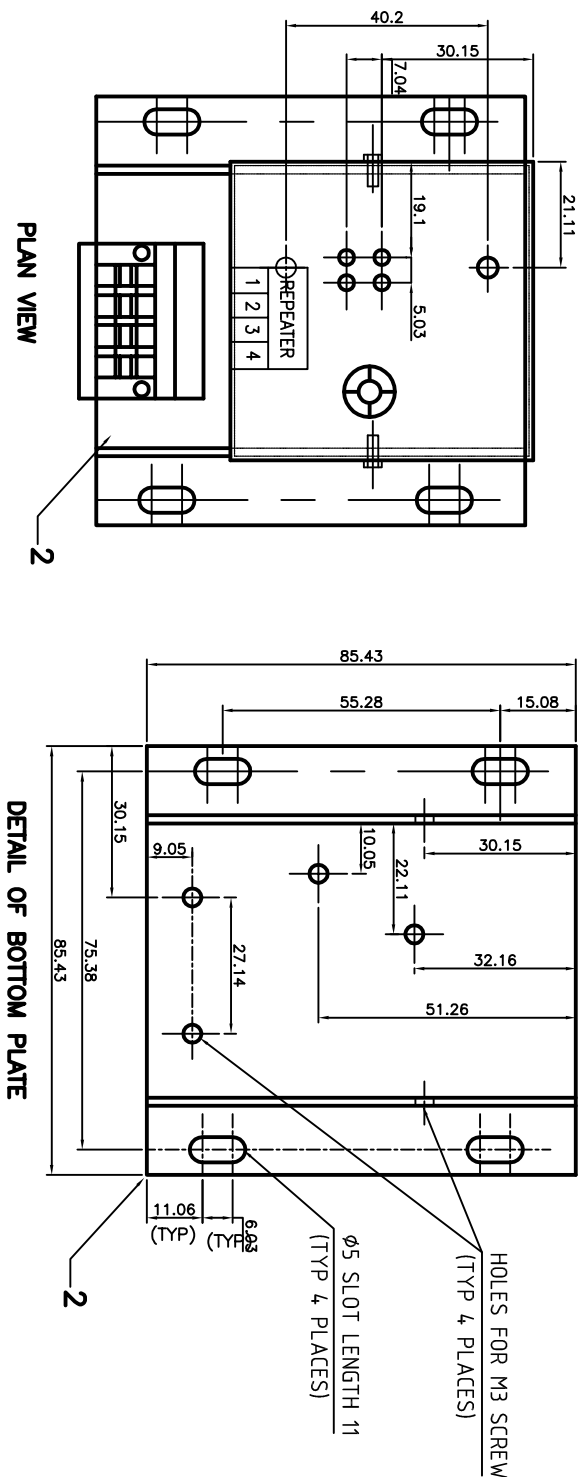


MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0,1	±0,2	±0,3	±0,5	±0,8	±1,2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2002 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF. RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.										
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96							STATUS:			






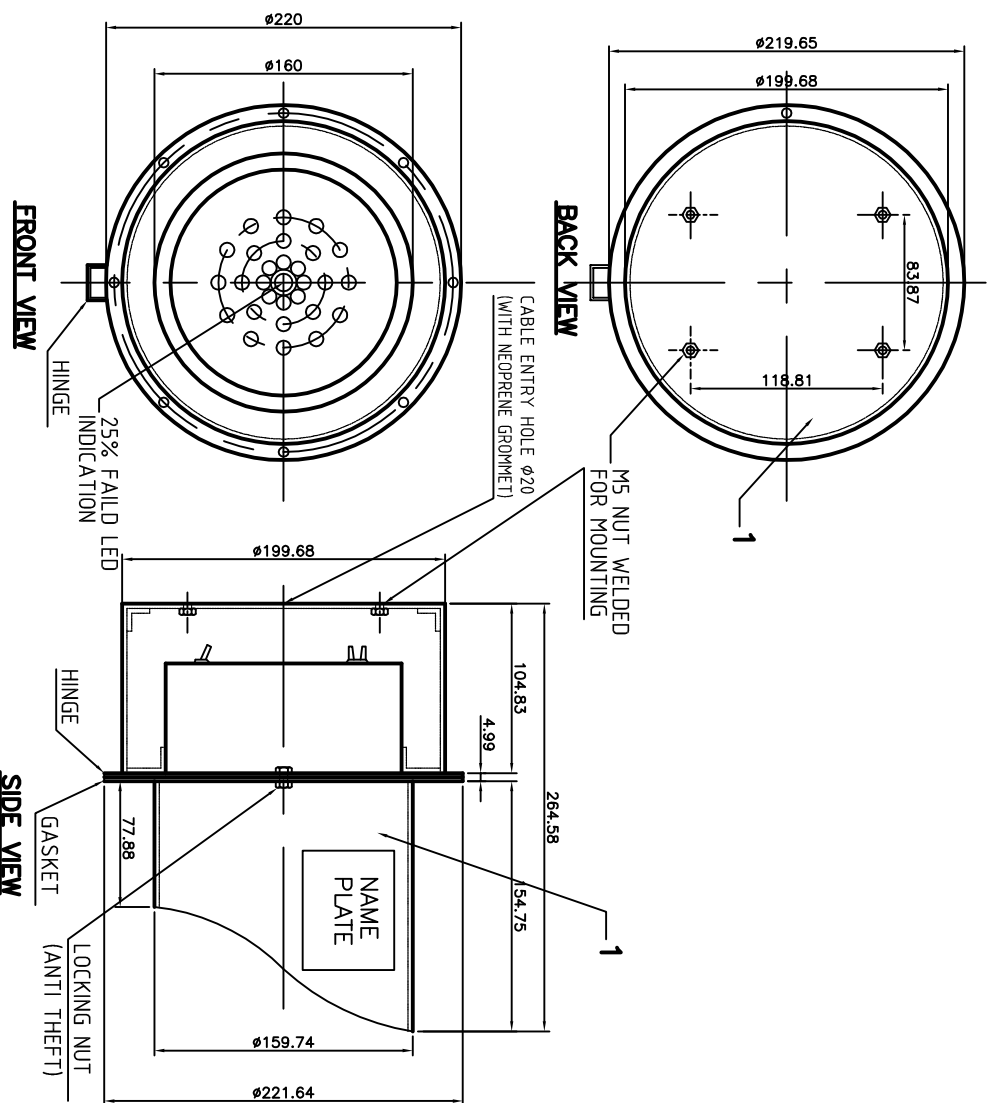
NOTE:

1) ITEMS 1 AND 2 TO BE PROCURED FROM RDSO APPROVED SOURCES ONLY TO RDSO SPEC. NO. RDSO/PE/SPEC/TL/0119 2008 REV. 0 TYPE-I.

SURFACE ROUGHNESS	GRADE No.	N12	N11	N10	N9	N8	N7	N6	N5	N4	N3	N2	N1
	VALUE	50	25	12.5	6.3	3.2	1.6	0.8	0.4	0.2	0.1	0.05	0.025
	SYMBOL												

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DRAWING RELEASED FROM PLM, PHYSICAL SIGNATURE NOT REQUIRED

2	1	REPEATER FOR LED BASED TAIL LAMP						
1	1	LED BASED TAIL LAMP						
SL.No.	QTY	PART / STOCK No.		DESCRIPTION		SIZE	COMPANY STD./IS Wt. (Kg)	
▽					8W DETC (B.G) - IR		MATERIAL	
								PRODUCT
								REF DRG
								MATERIAL
								HEAT TREAT. SURFACE TREAT.
▽				APPD	VS Lakshmi	05/07/2017		
▽				REVD	Jayaramu. S	05/07/2017		
▽				CHKD	JK Yadav	05/07/2017		
▽				TAIL LIGHT (LED BASED)				
▽				DRWN	Jagadisha M	05/07/2017		
▽				SCALE	1:5	SHEET	Wt.(kg)	
▽						OF	0	
ALT.No.	ECN NO/CHANGES	DATE	BY	CHKD	APPD	DRG No. 943-21128		
 BEML LIMITED						ALT		
								

ROUGHNESS

2	1	A3
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